

EP-1504

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**POWDER COATING
RESINS**

HYBRID

PE : HARDENER = 50 : 50

Description

EP-1504 is a saturated carboxylated polyester resin designed for 50/50 hybrid powders to be cured at 160°C. Coatings based on EP-1504 combine an excellent flow together with good over-baking resistance.

Specification

Item	Limits
Acid value (mg KOH/g)	68 - 76
Viscosity @ 200 °C, (mPa.s)	2600 - 3400
Color, b value	Max 15

Other

Item	Typical value
Glass transition temperature (°C)	58

Storage conditions

The resin in its original unopened bags is stable for more than 1 year, stored in a dry place at temperature below 30°C. Avoid direct sunlight.

Delivery form

Granules. White opaque polyethylene bags of 25kg. One ton per pallet .

Starting Formulation

Component	Weight (g)
EP-1504	300
Epoxy resin	300
TiO ₂	386
Flow agent	10
Benzoin	4

Application/Extrusion Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
1 st Zone Temperature	95 °C
2 nd Zone Temperature	105 °C
Application	
Application	70 micrometer film on 115 0.5 mm steel panel
Spray Gun	Output voltage: 70 kV
Curing	15 min @ 160° C metal temperature

Coating Properties

Test Items	Result
Film thickness (microns)	60-80
Gloss @ 60° (%)	95
Cupping test (mm)	7
Direct impact (kg.cm)	160
Reverse impact (kg.cm)	160
Adhesion (grade)	0

System Properties

- ❖ Very good flow
- ❖ Good mechanical properties
- ❖ Excellent over-baking resistance

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