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ZHEJIANG GUANGHUA TECHNOLOGY

Technical Data Sheet

KE-9308

Version: September 1,2020

POWDER COATING RESINS	TGIC
PE : HARDENER = 93 : 7	

Description

KE-9308 is a saturated carboxylated polyester resin designed for 93/7 TGIC powders to be cured at 200°C. Coatings based on KE-9308 combine a very good flow together with excellent mechanical properties.

Specification

Item	Limits
Acid value (mg KOH/g)	32 - 36
Viscosity @ 200 °C, (mPa.s)	3600 - 4400
Color, b value	Max 15

Other

Item	Typical value
Glass transition temperature (°C)	62

Storage conditions

The resin in its original unopened bags is stable for more than 1 year, stored in a dry place at temperature below 30°C. Avoid direct sunlight.

Delivery form

Granules. White opaque polyethylene bags of 25kg. One ton per pallet .

Starting Formulation

Component	Weight (g)
KE-9308	558
TGIC	42
TiO_2	386
Flow agent	10
Benzoin	4

Application/Extrusion Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
1st Zone Temperature	95 °C
2nd Zone Temperature	115 °C
Application	
Application	70 micrometer film on 0.5 mm chromated Al panel
Spray Gun	Output voltage: 70 kV
Curing	10 min @ 200° C metal temperature

Coating Properties

Test Items	Result
Film thickness (microns)	60-80
Gloss @ 60° (%)	93
Cupping test (mm)	8
Direct impact (kg.cm)	80
Reverse impact (kg.cm)	80
Adhesion (grade)	0

System Properties

- Outstanding mechanical properties
- Very good chemical properties
- Very good flow

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