KHUA®
ZHEJIANG GUANGHUA TECHNOLOGY

Technical Data Sheet

GH-3330

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POWDER COATING RESINS	PRIMID
PE : HARDENER = 95 : 5	

Description

GH-3330 is a saturated carboxylated polyester resin designed for 95/5 Primid powders to be cured at 160°C. Coatings based on GH-3330 combine a good flow together with an excellent mechanical property.

Specification

Item	Limits
Acid value (mg KOH/g)	31 - 35
Viscosity @ 200 °C, (mPa.s)	3330 - 4300
Color(b value)	Max 10

Other

Item	Typical value
Glass transition temperature (°C)	59

Storage conditions

The resin in its original unopened bags is stable for more than 1 year, stored in a dry place at temperature below 30°C. Avoid direct sunlight.

Delivery form

Granules. White opaque polyethylene bags of 25kg. One ton per pallet .

Starting Formulation

Component	Weight (g)
GH-3330	570
XL-552	30
TiO_2	386
Flow agent	10
Benzoin	4

Application/Extrusion Conditions

Extrusion	
Extruder	Twin screw
Speed	40 HZ
1st Zone Temperature	100 °C
2nd Zone Temperature	120 °C
Application	
Application	70 micrometer film on 0.5 mm chromated Al panel
Spray Gun	Output voltage: 70 kV
Curing	15 min @ 160° C metal temperature

Coating Properties

Test Items	Result
Film thickness (microns)	60-80
Gloss @ 60° (%)	92
Cupping test (mm)	9
Direct impact (kg.cm)	80
Reverse impact (kg.cm)	80
Adhesion (grade)	0

System Properties

- Low temperature cure
- Very good flexibility
- Excellent flow
- Good mechanical properties
- Good durable ability

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