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ZHEJIANG GUANGHUA TECHNOLOGY

Technical Data Sheet

GH-5504

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POWDER COATING RESINS	TGIC
PE : HARDENER = 93 : 7	

Description

GH-5504 is a saturated carboxylated polyester resin designed for 93/7 TGIC powders to be cured at 200°C. Coatings based on GH-5504 combine super durable resistance. Dry blend with GH-5505 at ratio 5/5 can produce semi gloss coating.

Specification

Item	Limits
Acid value (mg KOH/g)	32 - 38
Viscosity @ 200 °C, (mPa.s)	1500 - 2500
Color, b value	Max 10

Other

Item	Typical value
Glass transition temperature (°C)	62

Storage conditions

The resin in its original unopened bags is stable for more than 1 year, stored in a dry place at temperature below 30°C. Avoid direct sunlight.

Delivery form

Granules. White opaque polyethylene bags of 25kg. One ton per pallet .

Starting Formulation

Component	Weight (g)
GH-5504	558
TGIC	42
TiO_2 R 960	386
Flow agent	10
Benzoin	4

Application/Extrusion Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
1st Zone Temperature	95 °C
2nd Zone Temperature	115 °C
Application	
Application	70 micrometer film on 0.5 mm chromated Al panel
Spray Gun	Output voltage: 70 kV
Curing	10 min @ 200° C metal temperature

Coating Properties

Test Items	Result
Film thickness (microns)	60-80
Gloss @ 60° (%)	92
Cupping test (mm)	5
Direct impact (kg.cm)	20
Reverse impact (kg.cm)	<20
Adhesion (grade)	0
Gloss @ 60° (%), in dry blend with GH-5505 (5/5)	45

System Properties

- ❖ Super durable ability

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