KHUA®
ZHEJIANG GUANGHUA TECHNOLOGY

Technical Data Sheet

GH-3327

Version: September 1,2020

POWDER COATING RESINS	PRIMID
PE : HARDENER = 95 : 5	

Description

GH-3327 is a saturated carboxylated polyester resin designed for 95/5 Primid powders to be cured at 180°C. Coatings based on GH-3327 combine a good flow together with good weathering resistance.

Specification

Item	Limits
Acid value (mg KOH/g)	30 - 36
Viscosity @ 200 °C, (mPa.s)	2800 - 4100
Color, b value	Max 15

Other

Item	Typical value
Glass transition temperature (°C)	59

Storage conditions

The resin in its original unopened bags is stable for more than 1 year, stored in a dry place at temperature below 30°C. Avoid direct sunlight.

Delivery form

Granules. White opaque polyethylene bags of 25kg. One ton per pallet .

Starting Formulation

Component	Weight (g)
GH-3327	570
XL-552	30
TiO_2	386
Flow agent	10
Benzoin	4

Application/Extrusion Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
1st Zone Temperature	100 °C
2nd Zone Temperature	120 °C
Application	
Application	70 micrometer film on 0.5 mm chromated Al panel
Spray Gun	Output voltage: 70 kV
Curing	10 min @ 180° C metal temperature

Coating Properties

Test Items	Result
Film thickness (microns)	60-80
Gloss @ 60° (%)	93
Cupping test (mm)	8
Direct impact (kg.cm)	80
Reverse impact (kg.cm)	80
Adhesion (grade)	0

System Properties

- Very good weathering resistance
- Outstanding mechanical properties
- Good flow

ZHEJIANG GUANGHUA TECHNOLOGY CO., LTD www.khua.com	Customer Service	Technical Service
	Tel. 86-573-87771555 Fax 86-573-87771222	Tel. 86-573-87771188 Fax 86-573-87771222

Although the facts and suggestions in this publication are based on our own research and are believed reliable, we cannot assume any responsibility for performance or results obtained through the use of our products herein described, nor do we accept any liability for loss or damages directly or indirectly caused by our products. The user is held to check the quality, safety and all other properties of our product prior to use. Nothing herein is to be taken as permission, inducement or recommendation to practise any patented invention without a license.