KHUA®
ZHEJIANG GUANGHUA TECHNOLOGY

Technical Data Sheet

GH-2214

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POWDER COATING RESINS	TGIC
PE : HARDENER = 93 : 7	

Description

GH-2214 is a saturated carboxylated polyester resin designed for 93/7 TGIC powders to be cured at 180°C. Coatings based on GH-2214 combine a good flow together with an excellent mechanical properties and excellent over-baking resistance. Suitable for PCM.

Specification

Item	Limits
Acid value (mg KOH/g)	30 - 36
Viscosity @ 200 °C, (mPa.s)	3000 - 4500
Color, b value	Max 10

Other

Item	Typical value
Glass transition temperature (°C)	63

Storage conditions

The resin in its original unopened bags is stable for more than 1 year, stored in a dry place at temperature below 30°C. Avoid direct sunlight.

Delivery form

Granules. White opaque polyethylene bags of 25kg. One ton per pallet .

Starting Formulation

Component	Weight (g)	Weight (g)
GH-2214	558	570
HAA	/	30
TGIC	42	/
TiO_2	386	386
Flow agent	10	10
Benzoin	4	4

Application/Extrusion Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
1st Zone Temperature	100 °C
2nd Zone Temperature	115 °C
Application	
Application	70 micrometer film on 0.5 mm chromated Al panel
Spray Gun	Output voltage: 70 kV
Curing	10 min @ 180° C metal temperature

Test Items	Result
Film thickness (microns)	60-80
Gloss @ 60° (%)	93
Cupping test (mm)	9
Direct impact (kg.cm)	80
Reverse impact (kg.cm)	80
Adhesion (grade)	0

Coating Properties

System Properties

- Very good durable ability
- Excellent over-baking resistance
- Outstanding mechanical properties

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