KHUA®
ZHEJIANG GUANGHUA TECHNOLOGY

Technical Data Sheet

GH-6604

Version: September 1,2020

POWDER COATING RESINS	PU
PE : HARDENER = 85 : 15	

Description

GH-6604 is a saturated hydroxylated superdurable polyester resin designed for 85/15 polyurethane powders to be cured at 200°C. Coatings based on GH-6604 combine excellent flow together with excellent weathering resistance.

Specification

Item	Limits
Hydroxyl value (mg KOH/g)	25 - 35
Viscosity @ 200 °C, (mPa.s)	7000 - 8000
Color (b* value)	Max 10
Acid value (mg KOH/g)	Max 5

Other

Item	Typical value
Glass transition temperature (°C)	58

Storage conditions

The resin in its original unopened bags is stable for more than 1 year, stored in a dry place at temperature below 30°C. Avoid direct sunlight.

Delivery form

Granules. White opaque polyethylene bags of 25kg. One ton per pallet .

Starting Formulation

Component	Weight (g)
GH-6604	510
Vestgon B 1530	90
TiO_2	385
Flow agent	10
Benzoin	5

Application/Extrusion Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
1st Zone Temperature	95 °C
2nd Zone Temperature	115 °C
Application	
Application	70 micrometer film on 0.5 mm chromated Al panel
Spray Gun	Output voltage: 70 kV
Curing	10 min @ 200° C metal temperature

Coating Properties

Test Items	Result
Film thickness (microns)	60-80
Gloss @ 60° (%)	90
Adhesion (grade)	0

System Properties

- Excellent weathering resistance
- Good chemical resistance
- Excellent flow
- No blooming

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