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ZHEJIANG GUANGHUA TECHNOLOGY

Technical Data Sheet

GH-1164

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POWDER COATING RESINS	HYBRID
PE : HARDENER = 60 : 40	

Description

GH-1164 is a saturated carboxylated polyester resin designed for 60/40 hybrid powders to be cured at 200°C. Coatings based on GH-1164 combine excellent flow and flexibility, the filler can be more added in the recipe.

Specification

Item	Limits
Acid value (mg KOH/g)	50 - 56
Viscosity @ 175 °C, (mPa.s)	7500 - 9500
Color, b value	Max 15

Other

Item	Typical value
Glass transition temperature (°C)	51

Storage conditions

The resin in its original unopened bags is stable for more than 1 year, stored in a dry place at temperature below 30°C. Avoid direct sunlight.

Delivery form

Granules. White opaque polyethylene bags of 25kg. One ton per pallet .

Starting Formulation

Component	Weight (g)
GH-1164	360
Epoxy resin	240
TiO_2	386
Flow agent	10
Benzoin	4
GH-7109	2.0

Application/Extrusion Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
1st Zone Temperature	95 °C
2nd Zone Temperature	105 °C
Application	
Application	70 micrometer film on 0.5 mm steel panel
Spray Gun	Output voltage: 70 kV
Curing	10 min @ 200° C metal temperature

Coating Properties

Test Items	Result
Film thickness (microns)	60-80
Gloss @ 60° (%)	94
Cupping test (mm)	8
Direct impact (kg.cm)	160
Reverse impact (kg.cm)	160
Adhesion (grade)	0

System Properties

- High gloss
- Excellent flow
- Good flexibility

ZHEJIANG GUANGHUA TECHNOLOGY CO., LTD www.khua.com	Customer Service	Technical Service
	Tel. 86-573-87771555 Fax 86-573-87771222	Tel. 86-573-87771188 Fax 86-573-87771222

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