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ZHEJIANG GUANGHUA TECHNOLOGY

Technical Data Sheet

GH-1264

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POWDER COATING RESINS	HYBRID
PE : HARDENER = 60 : 40	

Description

GH-1264is a saturated carboxylated polyester resin designed for 60/40 hybrid powders to be cured at 190°C. Coatings based on GH-1264 combine a good flow together with good general properties, be good for matte effect.

Specification

Item	Limits
Appearance	Pale granules
Acid value (mg KOH/g)	52 - 58
Viscosity @ 200 °C, (mPa.s)	2500 - 3500
Color(b value)	Max 18

Other

Item	Typical value
Glass transition temperature (°C)	54

Storage conditions

The resin in its original unopened bags is stable for more than 1 year, stored in a dry place at temperature below 30°C. Avoid direct sunlight.

Delivery form

Granules. White opaque polyethylene bags of 25kg. One ton per pallet .

Starting Formulation

Component	Weight (g)
GH-1264	360
Epoxy resin	240
TiO_2	386
Flow agent	10
Benzoin	4
GH-7709	2

Application/Extrusion Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
1st Zone Temperature	90 °C
2nd Zone Temperature	100 °C
Application	
Application	70 micrometer film on 0.5 mm Steel panel
Spray Gun	Output voltage: 70 kV
Curing	15 min @ 190° C metal temperature

Coating Properties

Test Items	Result
Film thickness (microns)	60-80
Gloss @ 60° (%)	95
Cupping test (mm)	7
Direct impact (kg.cm)	160
Reverse impact (kg.cm)	160
Adhesion (grade)	0

System Properties

- Very good flow
- Good for matte effect
- Very smooth surface

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